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ENGINEERING CHANGE REQUEST

ECR 55

Date Opened:	9/16/20 2:04 PM	Requested By:	Drouin, Steven
Type:	Drawing/Pattern Change	Responsible Engineer:	Fuentes, Roberto
Priority:	Medium	Requester*:	Laviolette, Carl
Status:	Under Review	DE Approver*:	Provencal, Chris
Reason:		DM:	Provencal, Chris
Expense:	1200	ECR Lead*:	Drouin, Steven
Target Date:		ECR Specialist:	Drouin, Steven
Execution Date:			
ECR Approval No:			
RE (R&D):		**BRIEF DESCRIPTION**:	Aux Tank weld issue
Status Note:		DESCRIPTION/ ADR CONTENT**:	When welding conners have large gaps to fill with weld D4463-9, Ref CAR19-331 implement this issue with this release

CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
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PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
D350-794-141		On hold	Tank Assembly	Finished Good	D350-794-141 D350-794-141 D350-794-141 D350-794-141		
D4463-9		On hold	Tank Back	Sub-assembly			
D4464-041		On hold	Fuel Tank Assembly	Sub-assembly			

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
D350-794-141		0 Use as is	0 *	0 *
D4463-9		0 *	0 *	0 *
D4464-041		0 *	0 *	0 *

ACCOUNTING JOBS

Accounting Job No	Type	Group	Status
SE CAD 794	Sustain Engineering		Active

EFFECTS

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required
3. ECR Lead Assessment - Status During ECR	UR - Full Under Review
4. Production Type	In-house production
5A. ECR Lead Assessment - MINOR Changes	Correction of drawing errors
9. Sustaining Cost Grouping	Poor Quality